



Green Passion

Illustrated Parts List

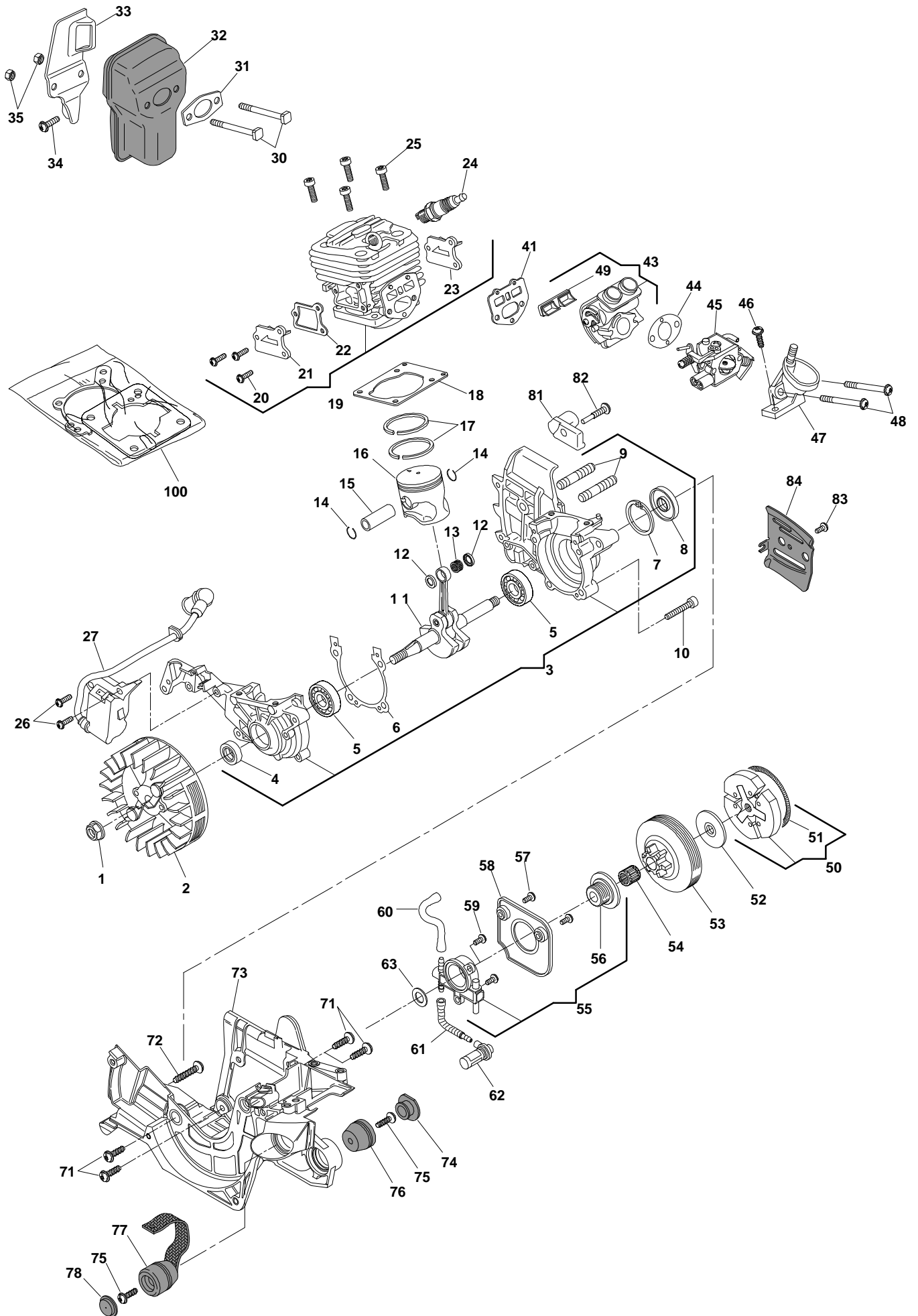
XC 42 P
Model Year 2011

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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Engine





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Engine

Pos.	Part no.	Q.ty	Description	Remarks
1	123120004/0	1	Nut	
2	383880002/0	1	Flywheel Assy	
3	6995281	1	Crankase Ass.Y	
4	6995278	1	Seal Ring	
5	6995277	2	Bearing	
6	6995283	1	Gasket Set	
7	6995255	1	Elastic Ring	
8	6995257	1	Seal Ring	
9	6995028	2	Pin	
10	6995276	4	Screw	
11	6995314	1	Crankshaft	
12	6995265	2	Washer	
13	6995304	1	Bearing	
14	6995256	2	Washer, Piston Pin	
15	6995313	1	Piston Pin	
16	6995287	1	Piston	
17	6995258	2	Piston Ring	
18	6995283	1	Gasket Set	
19	6995284	1	Cylinder Assy	
20	123878020/0	6	Screw	
21	6995320	1	Cover	
22	6995322	2	Gasket	
23	6995321	1	Cover	
24	23051000/0	1	Spark Plug	
25	6995319	4	Screw	
26	123878021/0	2	Screw	
27	383044000/0	1	Electronic Coil	
30	123878028/0	2	Screw	
31	123280012/0	1	Gasket	
32	183740000/0	1	Muffler Assy	
33	323140055/0	1	Deflector	
34	123878022/0	1	Screw	
35	2432040	2	Nut	
41	123280015/0	1	Gasket	
43	383073500/0	1	Intake Manifold	
44	123280011/0	1	Gasket	
45	123054015/0	1	Carburettor	
45	123054016/0	1	Carburettor	
46	123878024/0	1	Screw	
47	323073503/0	1	Air Manifold	
48	123878019/0	2	Screw	
49	323275015/0	1	Gasket	
50	383215001/0	1	Clutch Ass.Y	
51	123430566/0	1	Spring	
52	323657006/0	1	Sprocket Washer	
53	323050003/0	1	Drum Ass'Y, Clutch	
54	123235000/0	1	Needle Bearing	
55	383594502/0	1	Oil Pump Assy	
55	383594503/0	1	Oil Pump Assy	
56	323878026/0	1	Female Screw	
57	123878021/0	4	Screw	
58	323109524/0	1	Cover Pump	
60	323867005/0	1	Tube	
61	323867004/0	1	Pickup Oil	
62	323220002/0	1	Oil Filter Ass.Y	
63	323652503/0	1	Washer	
71	123878022/0	4	Screw	
72	123878024/0	1	Screw	
73	323057003/0	1	Crankase Ass.Y	
74	323790010/0	1	Cap	
75	123878024/0	2	Screw	
76	323275008/0	1	Shock Absorber	
77	323275009/0	1	Shock Absorber	
78	323790011/0	1	Cap	
81	323202000/0	1	Chain Guard	
82	123878018/0	1	Screw	

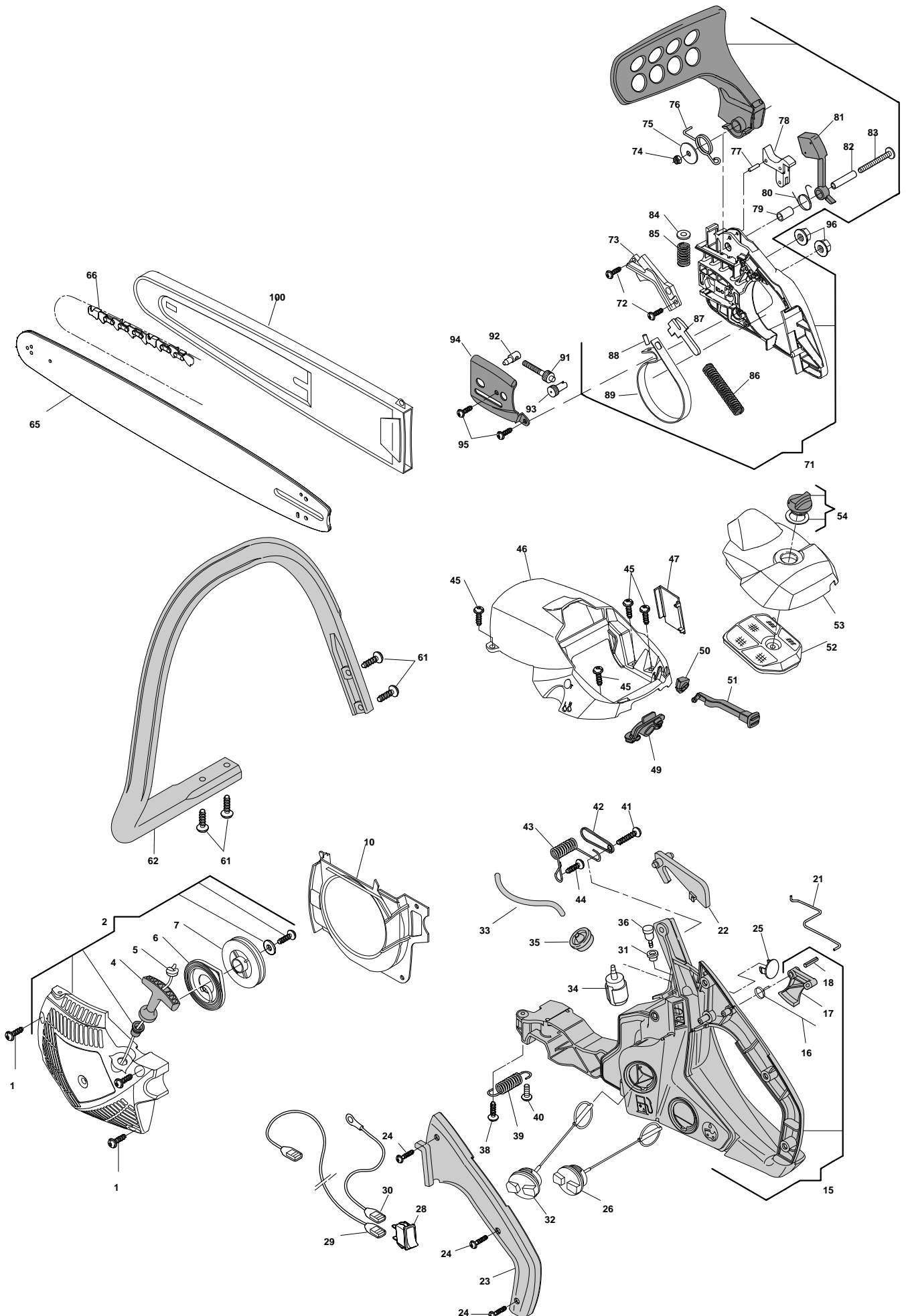


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Engine

Pos.	Part no.	Q.ty	Description	Remarks
83	123878020/0	1	Screw	
84	323311005/0	1	Plate	
100	6995283	1	Gasket Set	.

Housing





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Housing

Pos.	Part no.	Q.ty	Description	Remarks
1	123878024/0	3	Screw	
2	383058019/0	1	Starter Assy Red	
3	323044211/0	1	Grommet	
4	323300004/0	1	Starter Handle	
5	123234002/0	1	Starter Cord	
6	123430577/0	1	Starter Spring	
7	323604003/0	1	Starter Pulley	
8	3613420	1	Washer	
9	123878024/0	1	Screw	
10	323107503/0	1	Air Conveyor	
15	383300015/0	1	Handle Assy	
16	123430567/0	1	Spring	
17	323315063/0	1	Throttle Lever	
21	123835001/0	1	Throttle Rod	
22	323315064/0	1	Safety Lever	
23	323109520/0	1	Handle, Upper Part	
24	123878025/0	1	Screw	
25	323790009/0	1	Cap	
26	383790003/0	1	Cap Oil Tank	
28	3210970	1	Stop Switch	
29	123065018/0	1	Stop Wire	
30	123065017/0	1	Earth Cable	
31	323275013/0	1	Grommet	
32	383790002/0	1	Fuel Tank-Cap Ass.Y	
33	323867003/0	1	Fuel Line	
34	183520000/0	1	Intake Filter Assy	
35	323275011/0	1	Grommet	
36	183875001/0	1	Breather Valve Ass.Y	
38	123878024/0	1	Screw	
39	123430568/0	1	Spring	
40	123878022/0	1	Screw	
41	123878024/0	1	Screw	
42	323208402/0	1	Plate	
43	123430569/0	1	Spring	
45	123878024/0	4	Screw	
46	323087006/1	1	Cylinder Cover Red	
47	323653500/0	1	Cap	
49	323796006/0	1	Grommet	
50	323796007/0	1	Grommet	
51	323315065/0	1	Choke Lever	
52	383220000/0	1	Air Filter	
53	323090020/0	1	Filter Cover Red	
54	383593501/0	1	Knob Ass'Y	
61	123878025/0	4	Screw	
62	323105001/0	1	Handle	
65	123900113/0	1	"Guide Bar 16""	16" 325" .050" (1.3 mm)
66	123920100/0	1	"Chain 16""	16" 325" .050" (1.3 mm) - 66E
71	383059014/0	1	Clutch Ho. W/Br. Assy Red	
72	123878023/0	2	Screw	
73	323109525/0	1	Brake Cover	
74	112154320/0	1	Nut	
75	123657007/0	1	Washer	
76	123430573/0	1	Spring	
77	123753001/0	1	Roller	
78	383315051/0	1	Chain Brake Lever	
79	123044213/0	1	Bushing	
80	123430572/0	1	Spring	
81	323080001/0	1	Balance Weigth	
82	123044213/0	1	Bushing	
83	123878017/0	1	Screw	
84	323670001/0	1	Plate	
85	123430573/0	1	Spring	
86	123430565/0	1	Spring	
87	323315067/0	1	Lever	
88	123753000/0	1	Needle	
89	323448003/0	1	Brake Band	



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Housing

Pos.	Part no.	Q.ty	Description	Remarks
91	123878027/0	1	Screw	
92	123510096/0	1	Bar Adjusting Block	
93	123796005/0	1	Pin	
94	323311006/0	1	Plate	
95	123878023/0	2	Screw	
96	2670270	2	Nut	
100	4181307	1	Chain Cover	