



Green Passion

Illustrated Parts List

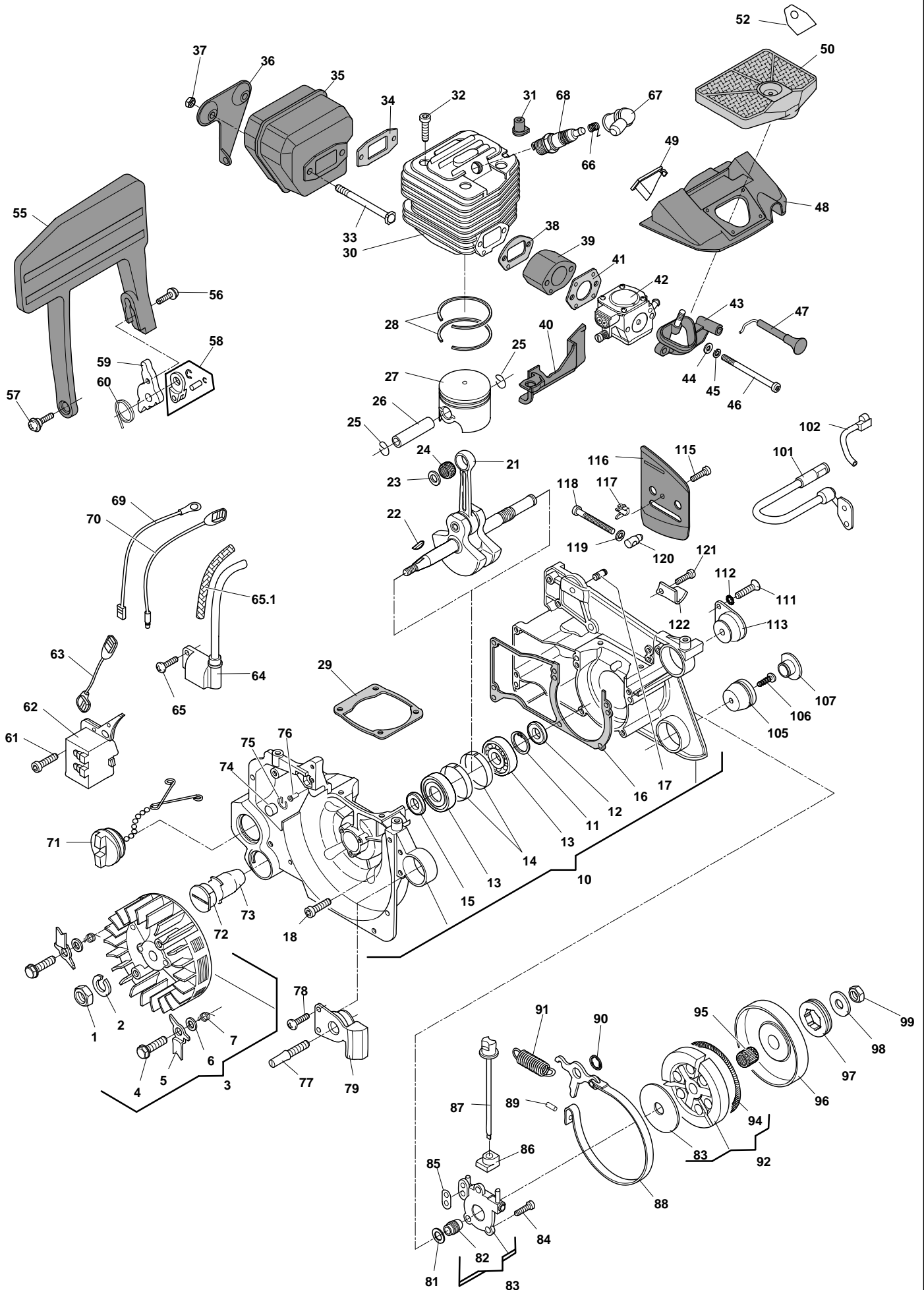
XC 68 - Model Year 2008

- Use GLOBAL GARDEN PRODUCT Genuine Spare Parts specified in the parts list for repair and/or replacement.
- The contents described in the parts list may change due to improvement.
- The drawings of the spare parts are only indicative and might not represent the part in question exactly.
- The indications "right" - "left" - "front" - "rear" refer to the position of the operator when using the machine.
- When placing orders of parts for repair and/or replacement, make sure that the illustrated parts list is the one applying to the machine's year of manufacture, as shown on the identification plate attached to the machine.

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Engine



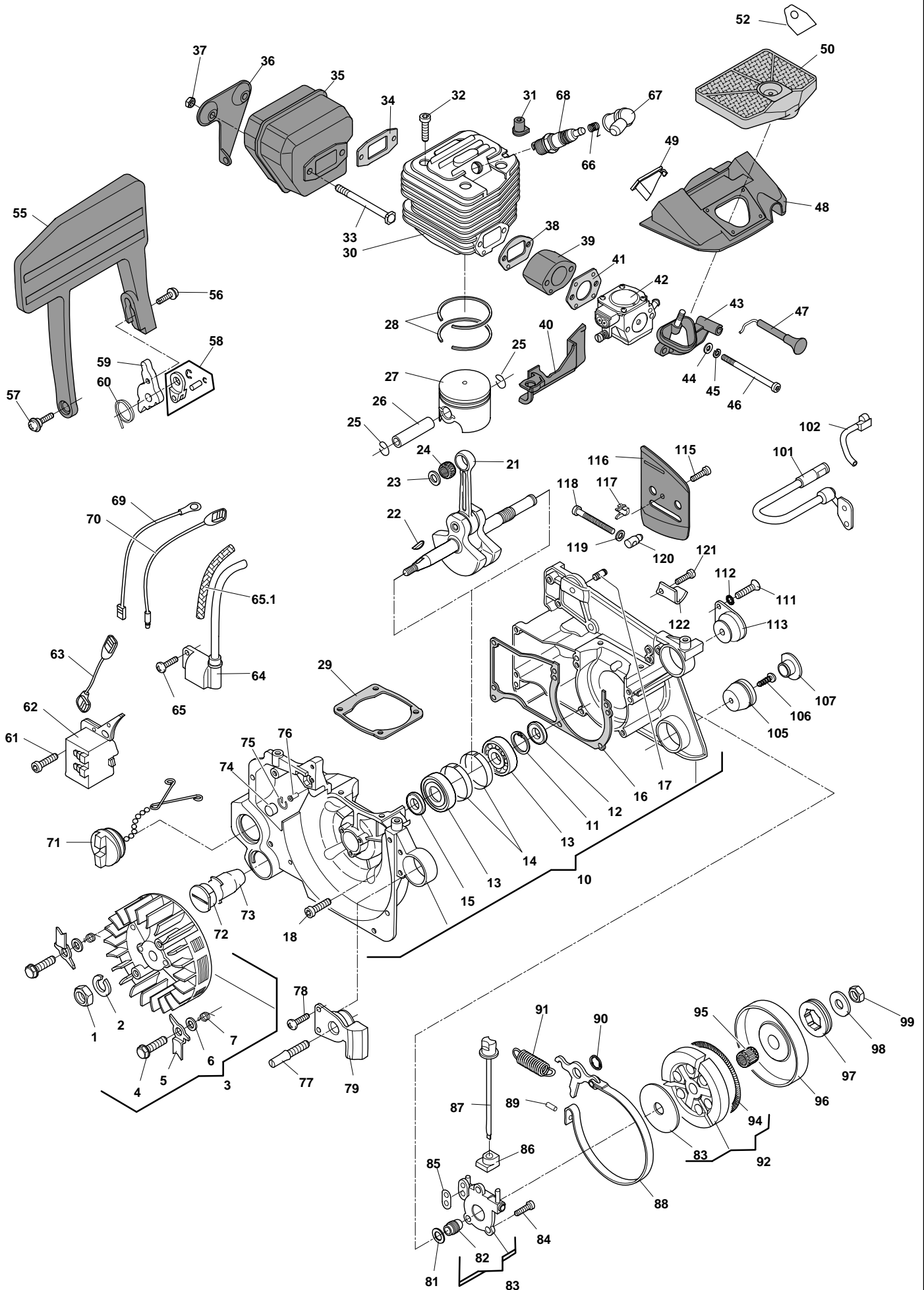


XC 68 - Model Year 2008

Engine

Pos.	Part no.	Q.ty	Description	Remarks
1	6995020	1	Nut	
2	6995014	1	Washer	
3	6995056	1	Flywheel Ass.Y	
4	6995075	2	Screw	
5	6995130	2	Starter Hook	
6	6995132	2	Washer	
7	6995098	2	Spring	
10	6995151	1	Crankase Ass.Y	
11	6995017	1	Elastic Ring	
12	6995165	1	Seal Ring	
13	6995166	2	Bearing	
14	6995029	2	Washer	
15	6995084	1	Seal Ring	
16	6995139	1	Crankcase Gasket	
17	6995028	2	Pin	
18	6995070	6	Screw	
21	6995042	1	Crankshaft	
22	6995018	1	Flywheel Key	
23	6995041	2	Washer	
24	6995021	1	Needle Bearing	
25	6995093	2	Snap Ring	
26	6995129	1	Piston Pin	
27	6995054	1	Piston	
28	6995055	2	Piston Ring	
29	6995027	1	Cylinder Gasket	
30	6995136	1	Cylinder	
31	6995100	1	Grommet	
32	6995070	4	Screw	
33	6995103	2	Screw	
34	6995102	1	Gasket	
35	6995025	1	Muffler	
36	6995101	1	Deflector	
37	6995064	2	Nut	
38	6995137	1	Intake Manif-Gasket	
39	6995053	1	Intake Manifold	
40	6995112	1	Air Conveyor	
41	6995138	1	Intake-Carb Gasket	
42	6995149	1	Carburettor	
43	6995126	1	Air Manifold	
44	23657003/0	2	Washer	
45	6995003	2	Washer	
46	6995001	2	Screw	
47	6995051	1	Choke Lever	
48	6995150	1	Air Filter Holder	
49	6995026	1	Cap Ass'Y	
50	6995146	1	Air Filter	
52	6995145	1	Plate	
55	6995148	1	Hand Guard Assy	
56	6995062	1	Screw	
57	6995142	1	Screw	
58	6995147	1	Retainer	
59	6995058	1	Lever	
60	6995108	1	Spring	
61	6995083	2	Screw	
62	6995141	1	Magnet	
63	6995046	1	Cable	
64	6995045	1	Ignition Ass'Y	
65	6995008	2	Screw	
65.1	6995065	1	Jacket Tube	
66	6995022	1	Spark Plug Spring	
67	6995066	1	Spark Plug Cover	
68	3210024	1	Spark Plug	
69	6995047	1	Coil-Switch Cable	
70	6995048	1	Earth Cable	
71	6995109	1	Tank Cap	
72	6995155	2	Welch Plug	
73	6995036	2	Shock Absorber	

Engine



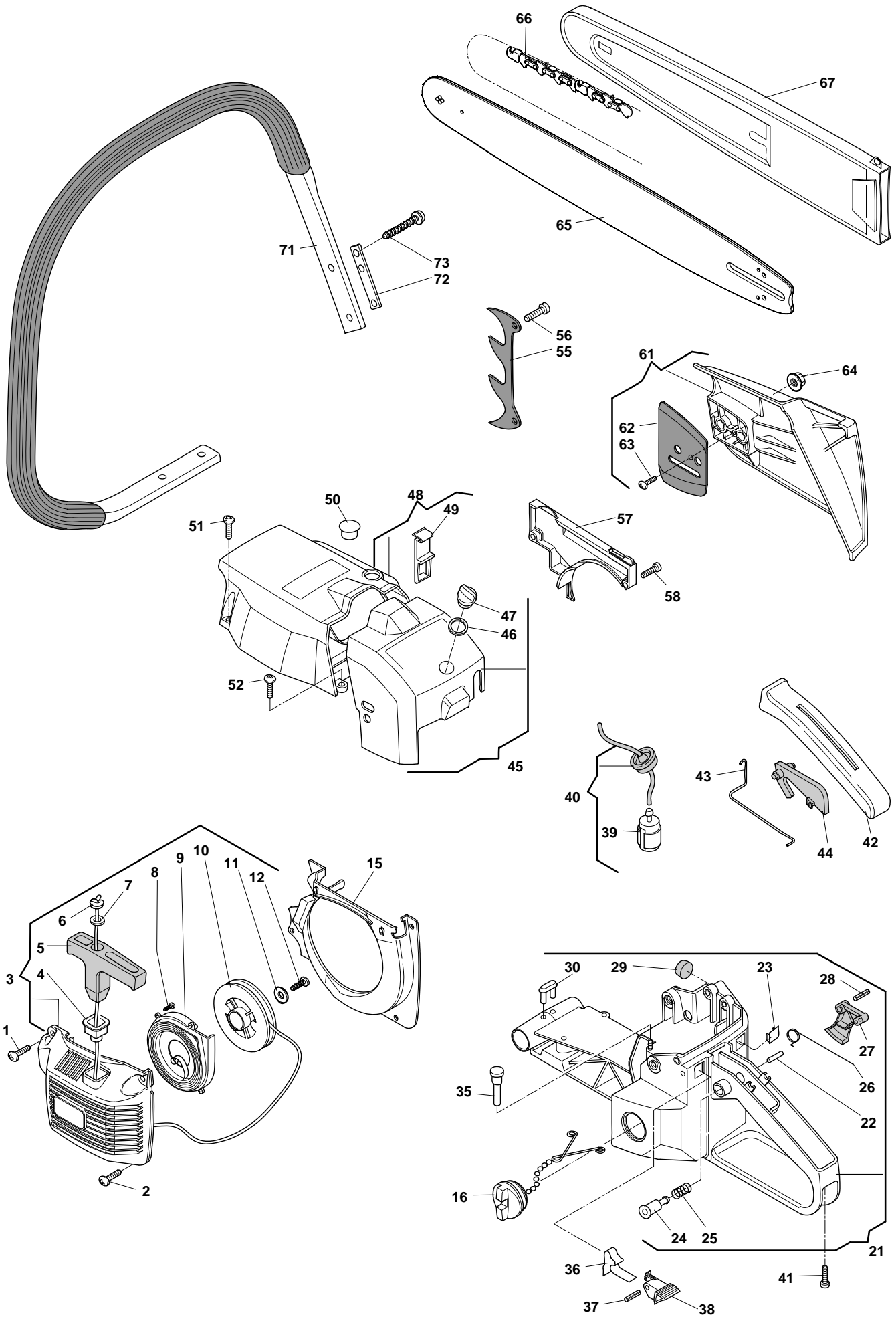


XC 68 - Model Year 2008

Engine

Pos.	Part no.	Q.ty	Description	Remarks
74	6995087	1	Valve	
75	6995088	1	Retainer	
76	6995081	1	Valve	
77	6995040	2	Pin	
78	6995031	2	Screw	
79	6995037	1	Shock Absorber	
81	6995019	2	Washer	
82	6995119	1	Screw	
83	6995140	1	Oil Pump	
84	6995011	3	Screw	
85	6995120	1	Gasket	
86	6995121	1	Grommet	
87	6995122	1	Retaining Pin	
88	6995106	1	Brake Band	
89	23665001/0	1	Pin	
90	6995015	2	Elastic Ring	
91	6995059	1	Spring	
92	6995043	1	Clutch Ass.Y	
93	6995044	1	Washer	
94	6995095	1	Spring	
95	6995079	1	Needle Bearing	
96	6995094	1	Drum Ass'Y, Clutch	
97	6995128	1	Gear Assy	
98	6995096	1	Washer	
99	6995074	1	Nut	
101	6995104	1	Filter Intank Assy With Pipe	
102	6995105	1	Oil Tube Outlet	
105	6995038	1	Shock Absorber	
106	6995023	1	Screw	
107	6995068	1	Cap	
111	6995007	2	Screw	
112	6995077	2	Washer	
113	6995039	1	Shock Absorber	
115	6995006	1	Screw	
116	6995117	1	Plate	
117	6995086	1	Screw	
118	6995085	1	Screw	
119	23657003/0	1	Washer	
120	6995078	1	Pin	
121	6995031	1	Screw	
122	6995030	1	Chain Guard	

Housing





XC 68 - Model Year 2008

Housing

Pos.	Part no.	Q.ty	Description	Remarks
1	6995142	1	Screw	
2	6995050	3	Screw	
3	6995162	1	Starter Assy Red	
4	6995049	1	Grommet	
5	6995125	1	Starter Handle	
6	6995124	1	Starter Cord	
7	6995076	1	Washer	
8	6995061	2	Screw	
9	6995123	1	Starter Spring	
10	6995099	1	Starter Pulley	
11	6995080	1	Washer	
12	6995023	1	Screw	
15	6995131	1	Air Conveyor	
16	6995091	1	Fuel Cap Assy	
21	6995153	1	Handle Assy	
22	6995082	1	Retainer	
23	6995089	1	Plate	
24	6995073	1	Knob	
25	6995072	1	Spring	
26	6995114	1	Spring	
27	6995134	1	Throttle Lever	
28	6995016	1	Pin	
29	6995034	1	Shock Absorber	
30	6995063	1	Shock Absorber	
35	6995092	1	Breather Valve Ass.Y	
36	6995115	1	Spring	
37	6995035	1	Elastic Pin	
38	6995090	1	Switch	
39	6995069	1	Intake Filter Assy	
40	6995116	1	Fuel Line	
41	6995113	1	Screw	
42	6995154	1	Handle Cover	
43	6995052	1	Throttle Lever	
44	6995135	1	Safety Lever	
45	6995163	1	Filter Cover Red	
46	6995133	1	Gasket	
47	6995127	1	Knob	
48	6995159	1	Cylinder Cover Red	
49	6995110	1	Heater Regulator	
50	6995111	1	Grommet	
51	6995012	1	Screw	
52	6995010	2	Screw	
55	6995060	1	Spike	
56	6995031	2	Screw	
57	6995161	1	Cover	
58	6995009	2	Screw	
61	6995160	1	Clutch Ho. W/Br. Assy Red	
62	6995118	1	Plate	
63	6995013	1	Screw	
64	6995097	2	Nut	
65	6995164	1	Guide Bar 20"	20" 3/8" .058" (1.5 Mm)
65	6995316	1	Guide Bar 18"	18" 3/8" .058" (1.5 Mm)
66	4113741	1	Chain 20"	20" 3/8" .058" (1.5 Mm) - 72E
66	4113742	1	Chain 18"	18" 3/8" .058" (1.5 Mm) - 66E
67	4181497	1	Chain Cover	
71	6995057	1	Handle	
72	6995067	2	Plate	
73	6995002	4	Screw	